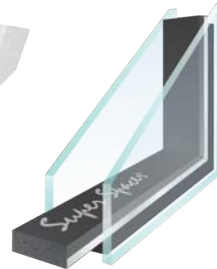


SECTION I

INSULATED GLASS MATERIAL & MACHINERY

- Hot Melt Butyl Cakes
- IGU Molecular Sieve
- Muntin Bar & Accessories
- Spacer Bar Corner Keys
- Super Spacer
- Insulating Glass Aluminum Spacer Bar



Commercial & Residential Contractor Supply House



Glass • Windows • Aluminum • Doors • Mouldings • Tools • Screens • Accessories



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HS HOT MELT BUTYL CAKES



- These Blocks Are Melted In A Manual Or Semi-Automatic Dispensing System To Provide A High-performance Moisture And Gas Barrier
- Specialized 100% Solid, Single-Component Sealants Used Primarily In The Manufacturing Of Insulating Glass

ITEM NO.	WEIGHT	QTY
IGB77	7.7 LB CAKES	PACK OF 24

HS MUNTIN BAR



- Vertical And Horizontal Dividers That Separate A Window Into Smaller Sections Or "Panes"

ITEM NO.	WIDTH	HEIGHT	PROFILE	LENGTH	COLOR
MB1SW	5/8"	3/16"	FLAT	12 FT.	WHITE
MB34W	3/4"	3/16"			
MB34BK	5/8"	3/16"			BLACK
MB58BK	3/4"	3/16"			
MB58W	1"	1/8"	CONTOURED		WHITE

HS MUNTIN BAR CONNECTOR CLIP



- Used To Secure Decorative Muntin Bars Within The Airspace Of An Insulating Glass Unit

ITEM NO.	HEIGHT	WIDTH	QTY
KP58	3/16"	5/8"	BOX OF 1000
KP34	3/16"	3/4"	

HS IGU MOLECULAR SIEVE



- Desiccant Used for Insulated Glass Units (IGUs) to Adsorb Moisture, Prevent Condensation / Frost, and Reduce Pressure on Glass Surfaces

ITEM NO.	QTY
IGMS	55 LB BOX

HS MUNTIN BAR CROSS JOINER



- These Joiners Specifically Hold Notched Muntin Bars Together To Create A Professional "Crisscross" Or Colonial-style Effect

ITEM NO.	HEIGHT	WIDTH	QTY
CR58	3/16"	5/8"	BOX OF 1000
CR34	3/16"	3/4"	

HS SPACER BAR CORNER KEYS

- Used to Connect the Horizontal and Vertical Sections of the Frame

ITEM NO.	SIZE	QTY
SP14K	1/4"	BOX OF 6,200
SP516K	5/16"	BOX OF 4,500
SP38K	3/8"	BOX OF 1,800
SP716K	7/16"	BOX OF 3,200
SP12K	1/2"	BOX OF 2,600
SP916K	9/16"	BOX OF 2,400
SP58K	5/8"	BOX OF 2,200
SP1116K	11/16"	BOX OF 2,000
SP34K	3/4"	BOX OF 1,800

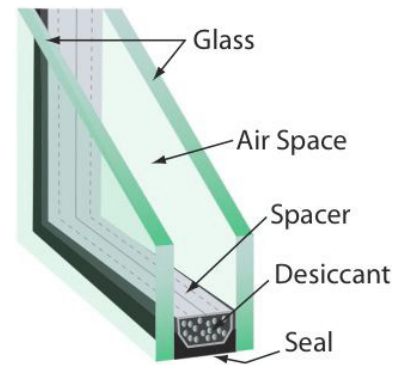


- Frequently Purchased in Mexico



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HS INSULATING GLASS ALUMINUM SPACER BAR



WE OFFER CUSTOM FINISHES

- Designed To Support Gas Filling, Bending, And "Warm Edge" Requirements For Modern Window Units
- Laser-welded To Provide A Consistent, Airtight Seal For Double-Pane Windows

ITEM NO.	FINISH	WIDTH	LENGTH	QTY
SP14BZ	BRONZE ANODIZED (BLACK)	1/4"	152"	BOX OF 450
SP516BZ		5/16"		BOX OF 350
SP38BZ		3/8"		BOX OF 285
SP716BZ		7/16"		BOX OF 252
SP12BZ		1/2"		BOX OF 216
SP916BZ		9/16"		BOX OF 198
SP58BZ		5/8"		BOX OF 180
SP1116BZ		11/16"		BOX OF 160
SP34BZ		3/4"		BOX OF 144

ITEM NO.	FINISH	WIDTH	LENGTH	QTY
SP14C	CLEAR ANODIZED	1/4"	152"	BOX OF 450
SP516C		5/16"		BOX OF 350
SP38C		3/8"		BOX OF 285
SP716C		7/16"		BOX OF 252
SP12C		1/2"		BOX OF 216
SP916C		9/16"		BOX OF 198
SP58C		5/8"		BOX OF 180
SP1116C		11/16"		BOX OF 160
SP34C		3/4"		BOX OF 144

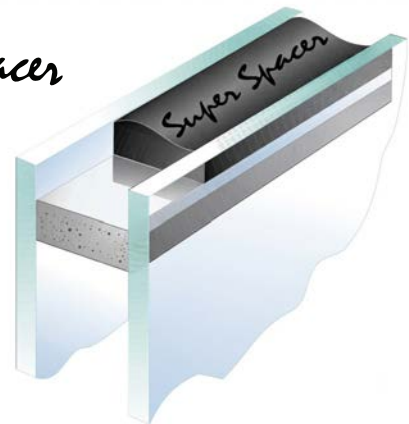
HS SUPER SPACER PREMIUM PLUS®



Super Spacer® Premium (Plus) is a Double Edge Seal Warm Edge Spacer System Made of Silicone Foam With Machinery Options for Processing on Manual, Semi-automatic and Automatic Insulating Glass Lines. With Integrated Desiccant, Pressure-sensitive Adhesive and Integrated Multilayer Vapour Diffusion Barrier, the Flexible Foam Spacer Significantly Simplifies the Production of Insulating Glass.

ITEM NO. BLACK	ITEM NO. GREY	THICK	WIDTH	LENGTH
SS141466BK	SS141466G	1/4"	1/4"	66 FT.
SS143866BK	SS143866G	1/4"	3/8"	
SS141266BK	SS141266G	1/4"	1/2"	
SS3161466BK	SS3161466G	3/16"	1/4"	66 FT.
SS3163866BK	SS3163866G	3/16"	3/8"	
SS3161266BK	SS3161266G	3/16"	1/2"	
SS3163466BK	SS3163466G	3/16"	3/4"	
SS3163457BK	SS3163457G	3/16"	3/4"	575 FT.
SS141270BK	SS141270G	1/4"	1/2"	700 FT.
SS3161280BK	SS3161280G	3/16"	1/2"	800 FT.
SS143890BK	SS143890G	1/4"	3/8"	900 FT.
SS3163810BK	SS3163810G	3/16"	3/8"	1000 FT.
SS141411BK	SS141411G	1/4"	1/4"	1,100 FT.
SS3161415BK	SS3161415G	3/16"	1/4"	1,500 FT.

Super Spacer



- Low thermal conductivity
- Rapid drop in dew point
- Durable edge seal, continuous vapour barrier at corners
- Moisture-permeable, flexible foam matrix
- High desiccant content adsorbs moisture
- No chemical fogging



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HS HYDRAULIC TILT TOP TABLE



The PST Hydraulic Tilt Top Table is designed to reduce handling time with numerous standard features including hydraulic actuated tilting mechanism, table top carpeting, full plenum air flotation system, automatic drop down retractable roller toes and large swivel casters. This highly versatile table includes a number of optional operational accessories which allows for custom table design to suit individual production requirements.

Options:

- Manual or pneumatic actuated breaker bars in X/Y directions
- Extra heavy duty plenum air flotation
- Electric loading winch

Specifications:

- Heavy duty all MIG welded steel construction.
- Standard stock size of 9' x 12' (custom sizes are also available)
- Hydraulic actuated tilting mechanism handles 1" & thicker glass plates.
- 5 HP full plenum air flotation system (optional 10 HP available)
- Automatic drop down retractable roller toes for vertical position handling
- Optional X/Y direction, manual or pneumatic, actuated heavy duty
- Breaker Bars Available



ITEM NO.
HTTT



The PST Hydraulic Tilt Top Table is Fully Assembled and Ready for use.

HS PLENUM AIR FLOAT TABLE



The PST Plenum Air Flotation Table is a heavy duty full plenum air flotation system, 1, 3 or 5 HP depending on table size. The full plenum air flotation chamber is fabricated from two 3/4" layers spaced apart and can be provided with random air flotation system.

Mechanical Features:

The superiorly constructed table base and top frame consist of heavy duty all MIG welded steel construction from 2" x 2" heavy wall tubular steel and can be used as either a free fall or break out table.

The tables base is equipped with jack screw legs for leveling and locking into place at the desired operating height which is adjustable from 34" to 37". The table top is covered with abrasion-resistant carpet and edged trimmed to prolong carpet life.

Standard Table is Available in the Following Sizes:

- 48" x 96"
- 72" x 96"
- 94" x 120"
- 101" x 144"
- 120" x 144"



ITEM NO.
PAFT



Custom Sizes are Available Upon Request



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HS TWIN SEAMER AIR FLOAT TABLE



The Twin Seamer Air Flotation Table is designed to work alongside the PST TWS 4x106 Dry or Wet Glass Twin Seamer, providing air-assisted glass handling for faster, easier edge finishing. By supporting the weight of the glass on a cushion of air, the table reduces operator fatigue and allows all four edges of the glass to be seamed efficiently and accurately.

Options:

- Manual or pneumatic actuated breaker bars in X/Y directions
- Extra heavy duty plenum air flotation
- Electric loading winch

Features & Specifications:

- **Frame Structure:** Fabricated from 3" x 2" and 2" x 2" heavy-wall tubular steel with fully MIG-welded construction.
- **Tabletop Assembly:** The carpet-covered tabletop protects glass surface from marking during processing.
- **Adjustable:** 2" x 3" heavy-wall tubular steel legs with integrated 1" threaded jack bolts for precise leveling without shims.
- **Operator Cutout:** 22" x 22" operator access cutout for improved handling of smaller glass lites.
- **Machine Cutout:** 11" x 16" machine insertion cutout for seamless integration with the Twin Seamer.
- **Air Float System:** Full-plenum air flotation system powered by a standard 3 HP blower (5 HP optional).
- **Customization:** Available for 208V, 230V, or 480V, 3-phase electrical service (voltage specified by customer).



ITEM NO.
TSAFT

Custom Sizes Available to Meet Specified Production Requirements.

HS DESICCANT FILLING MACHINE



The Desiccant Filling Machine is designed to eliminate labor and quality control problems associated with spacer filling operations.

Mechanical Features:

The PST Desiccant Filling Machine is designed to simultaneously fill different dimension & length spacers. The filling cycle is completely automatic. The air tight storage box assures usage of factory fresh desiccant as well as eliminates dust contamination in the work area.

The operator can perform keying and frame assembly while the machine is in operation. Gravity and vibration assure tight filling of each spacer regardless of dimension and length.

Used with IGU Molecular Sieve SIEVE



SIEVE55



ITEM NO.
DSFM



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HS HOT MELT CLAMP TABLE



The Hot Melt Clamp Table has the same construction as a PST Ball Caster Table with the addition of a tubular framed clamping unit that consists of a stabilizer bar unit on the bottom. Clamping is achieved by a horizontal bar powered by a 4" bore x 2" stroke pneumatic cylinder activated by a hand lever on the frame bottom. The upper clamping head is a horizontal bar lined with a 1" x 1" strip of closed cell, 40 durometer Shore "A" neoprene rubber. The upper clamping head is powered by a 2" bore x 8" stroke pneumatic cylinder actuated by a foot pedal switch. The clamp table is used at the sealing station for hot melt gunning of insulated units. The stabilizing bar comes up from the bottom and the clamp head comes down from the top to secure the glass and spacer along one edge for the sealant application. The clamping unit must be released and the IG Unit rotated 90 degrees and re-clamped to seal each side of the IG Unit. The table requires a compressor capable of providing 100 psi air at 2 cfm.

Advantages:

With the Hot Melt Clamp Table a user is able to fabricate IG Units of unlimited lengths by moving the unit laterally until the entire length is sealed. The Clamp Table also has the capability of seal stacks of IG Units up to 4" thick.



ITEM NO.
HMCT

For Sealing Hot Melt Butyl Unit of Unlimited Length & Stacks
Up to 4 Inches Thick With Heavy Duty Steel Construction

HS VERTICAL GRID TOP EASEL



The Easel Grid Table grid surface is fabricated from a solid slab material, which prevents the glass from being scratched, and the alignment lines have been scored on 5/8" centers for aligning muttons to make IG units.

Features:

The Easel's working surface area is 48" x 84". The working surface tilts at angle of 85 degrees to vertical and the easel is equipped with four (4) vertical supports/stops along the horizontal bottom edge of the easel to both support and align the glass lite during the mutton installation and the glass lite topping process.

Mechanical Features:

The superiorly constructed table is equipped with two (2) Aluminum 40 x 40 mm extrusions (each 2 feet in length) which are installed on each end of the easel. A glass alignment stop is installed in one of these extrusions. The stops are in place to properly locate the glass lites on easel surface relative to the cut grid lines and the side glass stop can be located (on the aluminum extrusion) on either the right side or left side of the easel so that user can determine which direction is desired to process the IG Unit (right to left or left to right). The support frame is fabricated from all MIG welded 2" x 2" tubular steel.



ITEM NO.
VGTE



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HS POWER ROTATING SEALING TABLE



The Power Rotating Sealing Table is designed for sealing single or stacked insulated glass units with a variable speed control, 360 degree rotation, extendable from 36" x 42" to maximum at 60" x 80" with a maximum recommended sized IG unit for sealing is 60" x 84"

The PST Power Rotating Sealing Table is the ultimate sealing table for speed of production and operator satisfaction. This table can handle all types and sizes of IG units up to maximum size of 60" x 84" and features neoprene spherical ball casters to protect glass units from scratching.

Features:

The Power Rotating Sealing Table is a power operated table used to facilitate the sealing of single or stacked insulating units up to 400 pounds. The frame is constructed of heavy duty structural steel and the top is 1/2 inch thick aluminum tooling plate. Unit size is 36" x 42" and will extend to 64" x 80". The top has 2" neoprene spherical ball casters and the two 2 1/2" x 5 1/2" oval vacuum cups. The table top is raised and lowered by a foot pedal switch actuated 5" bore X 8" stroke pneumatic cylinder. The table is 34" high in the lowered position, and up to 42" high in the raised position. The vacuum cups are raised and lowered by two 1" bore x 1" stroke pneumatic cylinders which are actuated by a foot pedal. The rotation of the table is powered by a DC drive motor with speed control. The directional rotation switch and speed control rheostat are mounted on a control panel on the table frame. The rotation is actuated by an electrical foot pedal.

The table will not rotate unless in the raised position. The table top power rotates 360 degrees & can be stopped at any position by stepping on the foot pedal. The RST requires 110 volt, 60 cycle, single phase AC power and a compressor capable of providing 100 psi compressed air @ 5 cfm.



ITEM NO.
PRST

HS MANUAL HAND GLASS SEAMER



The Hand Glass Seamer is a fast, effective tool for removing sharp edges from freshly cut glass. Featuring parallel silicon carbide stones housed in a comfortable aluminum body, it simultaneously seams both sides of the glass for consistent edge finishing. Suitable for wet or dry use, this lightweight tool improves handling safety while helping protect automatic glass washer brushes from damage caused by sharp glass edges.

Features & Benefits:

- Suitable for both wet and dry applications.
- Designed for manual edge seaming of glass 3/16" to 1/2" (4–12 mm) thick.
- Simultaneously seams both edges for faster, more consistent results.
- Removes sharp edges to improve operator safety during handling.
- Self-centering silicon carbide stones provide uniform edge abrasion.
- Lightweight aluminum body offers comfortable, easy operation.
- Integrated hand guards help prevent hand slippage during use.
- Helps extend the life of automatic glass washer brushes by removing sharp edges before washing.
- No power required—ideal for fabrication shops, field work, and glass service applications.

Technical Highlights:

- **Glass Thickness:** 3/16"–1/2" (4–12 mm)
- **Abrasive Material:** Self-centering silicon carbide stones
- **Body Material:** Lightweight aluminum
- **Operation:** Manual
- **Application:** Wet or dry

Typical Applications:

- Seaming freshly cut glass
- Removing sharp edges prior to handling
- Preparing glass before washing
- Glass fabrication, glazing, and repair work



ITEM NO.
MHGS



HS WET/DRY GLASS TWIN SEAMER

For Tempering Plants Utilizing Horizontal Systems w/ Glass Washing Machines

Constructed With a Steel Frame Made Entirely From 1/4" Welded Plates, This System Offers:

- Independently Driven Powerful 1 HP Motors
- Oversized Stress-proof Drive Shafts for Enhanced Fatigue Strength and Durability
- A Short Belt Throat Distance, Facilitating Easy Glass Lite Seaming
- The Ability to Effortlessly Create Two Seamed Edges on a Glass Lite in a Single Pass
- Separate Spray Valves to Control Water Distribution to Each Belt

Back Stand Idler Enables On-The-Fly Adjustments, Including:

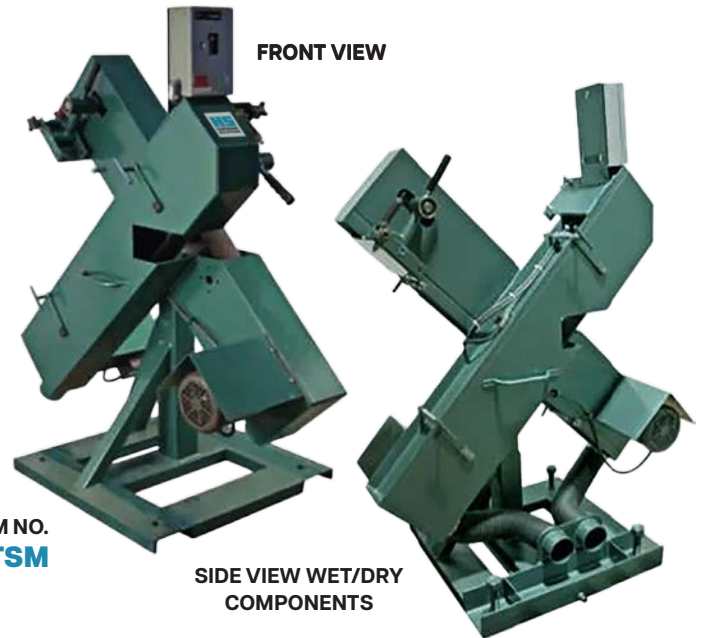
- Quick Belt Tracking
- Tensioning
- Take-Up
- This Eliminates Production Downtime, Unlike Competitive Machines That Necessitate Shutdowns for Adjustments

Durable DTM Alkyd Enamel Coating, Providing:

- Quick Belt Tracking
- Tensioning
- Take-up
- This Eliminates Production Downtime, Unlike Competitive Machines That Necessitate Shutdowns for Adjustments

Engineered for Compatibility With Wet Belts, Offering:

- Faster Sanding
- Extended Durability
- Dust-free Operation
- Fully Hooded Belts to Maintain a Clean Working Area, Preventing Belt Spray



ITEM NO.
10TSM

SPECIFICATIONS

- Twin 1 HP Motors, Available in 208, 230, or 480 Volts, 3 Phase, 60 Hz, 3.4 - 6.8 Amps
- Weight: 600 Pounds
- Shipping Dimensions: 62" X 40" X 72"
- Belts: Utilizes Standard 4" X 106 Wet Abrasive Belts, With a Selection of Grit Options
- BASE Dimensions: 33" in Width, 33" in Length, Seaming Height Adjustable Between 34 to 36"
- Finish: Coated With DTM Alkyd Green Enamel

HS SEAMER PLATEN FOR ABRASIVE BELT MACHINES



ITEM NO.
10TSP

- Sold Individually
- Used for Consistent, Accurate Sanding
- Used in Abrasive Belt Sanding Applications to Provide a Backing for the Sanding Belt, Allowing for Consistent Pressure and Alignment During the Seaming or Grinding Process

HS TWIN SEAMER RAIL TRACK ROLLER

ITEM NO.
10TST



- Optional Rail Track Roller Mounting for Ease of Mobility
- 80" in Length
- Machine Not Included



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HS VERTICAL BELT MACHINE

Industrial Wet Belt Sanding Unit for Glass Edge Finishing. Capable of Professional Quality - Seaming, Polishing, Contouring, Frost LINE or Satin Finishes. Sanders Vertical Configuration Uses the Industry Standard 4" X 106" Abrasive Belting. Sander Can Be Operated Either Wet or Dry.

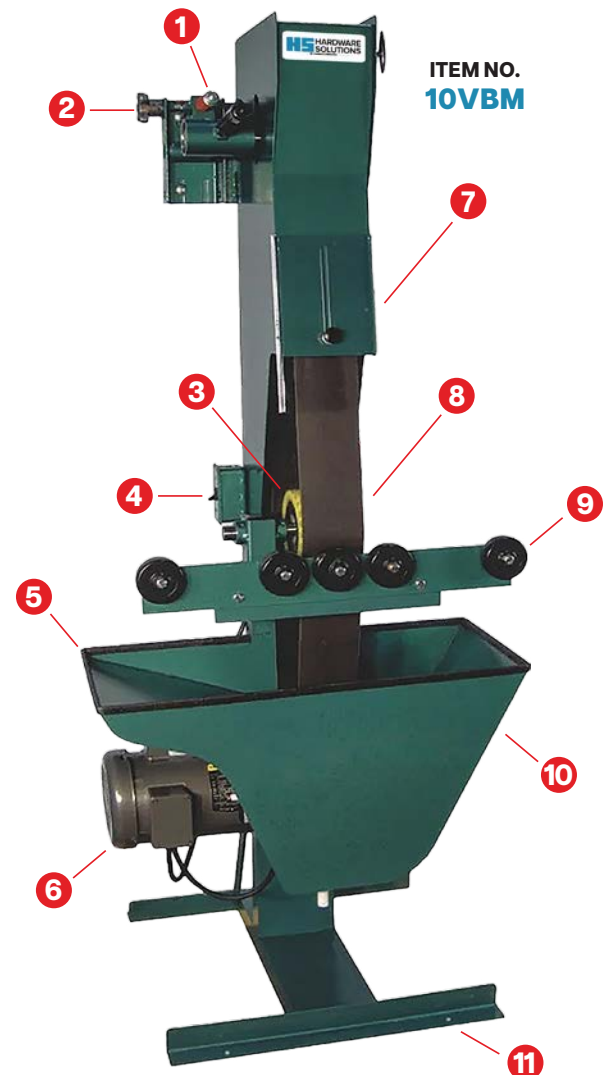
Proprietary Produced Urethane Roller Platen. The Pressure Molded Urethane Offers Excellent Seaming Performance Plus Greatly Enhanced Wear Life of the Roller. Competing Sanders Use an Older Style Roller Platen Requiring More Frequent Replacement Intervals. Optional Bar and Flat Plate Style Platens Are Offered and Sold Separately.

Hs Vertical Belt Sanding Machine Operates on 120 Volt Power (Optional 230v-1ph) Electrical Service Powering a Baldor 1HP TEFC Direct Drive Motor.

The Provided Water Valve Unit Has a Manually Operated Shutoff Valve to Provide Wet or Dry Sanding Operations. With the Valve Open the Electric Solenoid is Engaged With the Drive Motor to Provide a Twin Water Spray Pattern for Any Style Belt Chosen From Diamond to Cerium Impregnated.

The Belt Auto-Tensioning System is Simple and Reliable, Using an Industrial Grade Spring Unit. Sanders Are Shipped With 120 Grit Belt Installed and Tension Preset Ready to Operate. Competing Units Use a Gas Cylinder for Tensioning With Potential for Leaking. A Quick Tension Release Handle is Provided for Ease of Belt Replacement; Re-tensioning After Belt Replacement Intervals Would Be a Rare Event Saving the Operator Startup Time.

The Frame and Water Bucket Are Painted With "Hammerite" Industrial Coatings for Durability in Corrosive Environments. For Additional Corrosive Control a Sacrificial Anode is Installed Within the Water Bucket. An Optional Stainless Steel Bucket is Available Upon Request. The Bucket is Oversized to Control Water Overspray Providing a Cleaner Working Environment. The Machine Also Comes With an Adjustable Front Splash Guard That Can Be Lowered or Raised.



ITEM NO.
10VBM

Features

- 1 Belt Tensioner
- 2 Alignment Knob
- 3 Urethane Roller Platen
- 4 Main Power Switch
- 5 Hammerite Industrial Paint
- 6 TEFC 1HP Motor
- 7 Clear Protective Guard
- 8 Abrasive 120 Grit Belt Pre-Installed
- 9 Glass Guide ADJ Height
- 10 Steel Painted With Anode Protection
- 11 Floor Mount Holes



Urethane Roller Platen



Tensioning Tracking System



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HS 60" VERTICAL OPEN TOP GLASS WASHER**ITEM NO.
VGW60**

- All bearings are non-lubricated type
- 5 HP high pressure drying blower
- Four (4) brush model equipped with Low E Brushes
- The washer cabinet is 100% made from stainless steel
- Operates on 208, 230 or 460/480 volt, 3 phase power
- Vertical 60" Open Top Glass Washer 100% North American made
- Processes single strength thru 1/2" glass thickness without any adjustment
- Individual stainless steel covers with rubber squeegees contain the water in the detergent pre-rinse, detergent brush, rinse brush & spray rinse sections of the washer
- Propriety designed 100% stainless steel air knives are used to dry the glass.
- 100% stainless steel knives assure lifetime delivery of zero contamination drying air
- Hot water pre-wash spray section to wet the glass sheeting before the glass contacts the wash brushes

HS L FRAME DOUBLE STRING - IG RACKS**ITEM NO.
LFGR****HS L FRAME DOUBLE STRING - HARP RACKS****ITEM NO.
LFHARP**

Hardware Solutions offers a comprehensive lineup of industrial-grade glass storage harp racks, ranging from large stationary units to heavy-duty mobile solutions. Engineered for versatility, our racks safely store everything from single-strength lites and IG units to large plate glass sheets.

Features and Specifications:

Heavy-Duty Construction: Built from robust steel with thick substrates for maximum longevity.

Surface Protection: Features vinyl-covered steel rods to prevent glass marring and scratching.

Advanced Flooring: Equipped with durable PVC or Ultra-Glide HDPE flooring to ensure smooth handling.

Fully Customizable: Our engineering team can design custom racks to fit your specific bay requirements.



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HS HORIZONTAL GLASS STORAGE



This horizontal shelving system is engineered for flat glass fabricators, insulated window manufacturers, and automotive glass shops. Unlike vertical harp racks where glass sheets stand on their thin edges, this horizontal configuration safely distributes weight across multiple padded shelves. It is primarily utilized for:

Features

- **Heavy-Duty Frame:** Fabricated using high-strength welded tubular steel designed to endure severe industrial weight loads without flexing.
- **Glass Protection System:** Features fully extended support rods wrapped in a non-scratch vinyl or neoprene protective substrate. This ensures delicate coatings or low-E glass panels slide smoothly without marring, scratching, or rubbing.
- **Mobility:** Mounted on heavy-duty floor casters (including locking swivels) to smoothly transport massive loads over rough warehouse floors.
- **Floor Decking:** Features an advanced slot-routed PVC or Ultra-Glide HDPE (High-Density Polyethylene) flooring for seamless loading and offloading ergonomics.

Benefits:

- Organizing cut sheets during staging phases
- Storing and drying specialized residential or commercial lite glass
- Safely moving high-volume flat glass panels across the shop floor without micro-fracturing or chipping



ITEM NO.
HGS

HS SPLIT CASE DOLLY



The Split case dolly is a heavy-duty material handling system designed specifically for the glass processing, manufacturing, and industrial warehousing sectors

Features

- **Dimensions:** Measures 34" in length by 47" in height.
- **Lifting & Weight Capacity:** Supports up to 4,400 lbs (1,996 kg)
- **Frame Construction:** Built with robust steel angle framing finished in signature PST green paint.
- **Wheels:** Features heavy-duty, durable steel wheels with ball bearings designed for industrial terrains.
- **Lip Depth:** Equipped with a 3" support angle lip at the base to hold large cases or glass crates securely.

How the Split Case System Works

Unlike a standard one-piece hand truck, a split case dolly is an independent two-part carrying framework:

- The load (such as a heavy glass crate) is initially lifted slightly off the ground using a hoist or jack.
- The two distinct halves of the dolly are positioned underneath each side of the crate near the center
- The load is lowered onto the dolly's lower supporting angle lips, balancing the weight across both rolling assemblies so it can be pushed across the shop floor with minimal resistance.

ITEM NO.
SCDG

