

Section 2 COMBINATION SILL-THRESHOLDS

Standard Sizes: 30", 32", 36", 42", 48", 60", 64", 72" (cut exact).

Other lengths are available. (Extra cost over 73") Drop In Sills are cut to exact length ordered.

Center holes are countersunk, 1 per door for routed nail-on sill; or, approximately 1 per 12" for drop-in sill. Sills can be ordered **without** center holes, if desired. Special fabrications to ease installation with ordering information are described on page 14: Rout for nail-on jambs (3/8" - 1-1/4") Mullion rout (MR) Rout for metal/mortised frame (RMF) Sill trim notch (SN) Nail-on rabbet

#10 phillips flathead screws are included, length per industry standard.

All Sills can be packaged with any door bottom to create a packaged set.

Sill Covers and Sill Risers are on page 17.

Special anchors for concrete are available at extra cost, see page 34.

End Holes are provided with sills routed for nail-on jambs.

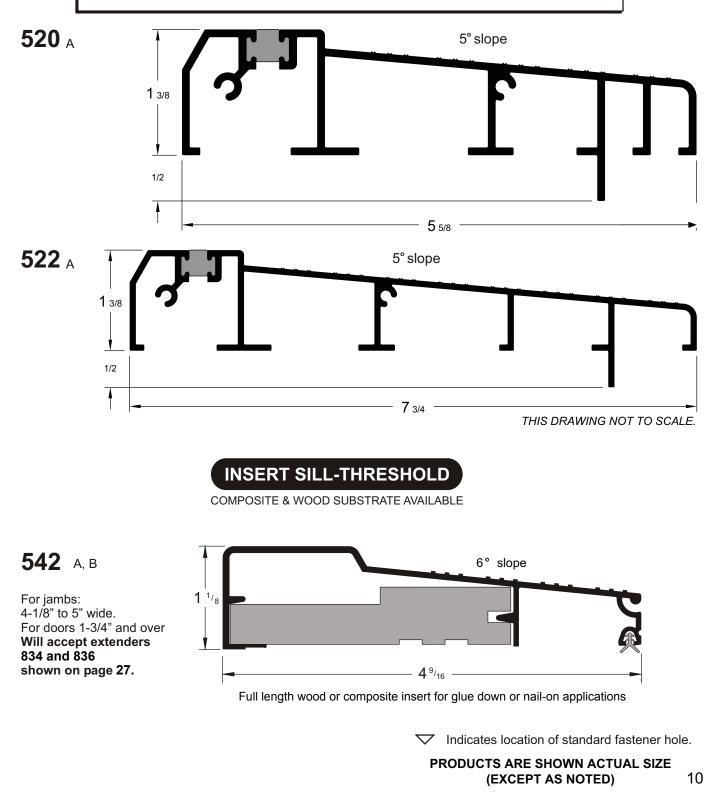
SILL-THRESHOLD SELECTION GUIDE

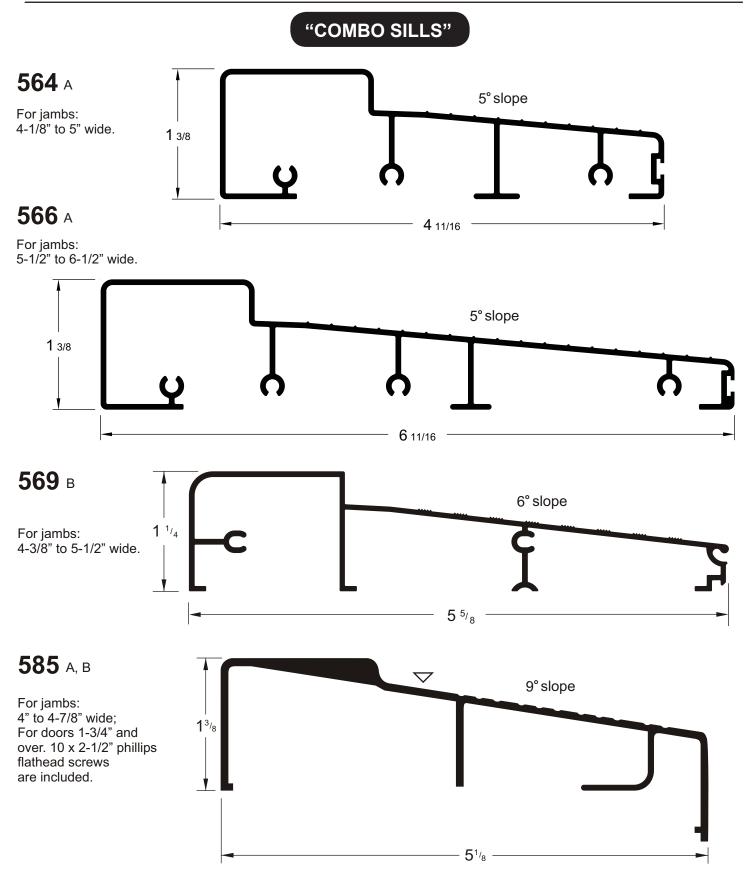
PRODUCT #	WIDTH	HEIGHT	SLOPE	JAMB WIDTH
542	4 %16"	1 ½"	6°	4½ to 5
650	5 ³ ⁄ ₄ "	1 1/8"	9°	4¾ to 5½
569	5 ⁵ / ₈ "	1 ¼"	6°	4 ⅔ to 5½
775	7 ³ / ₄ "	1 ¼"	9°	6 to 71⁄8
520	5 ⁵ ⁄8"	1 ¾"	5°	4 ⅔ to 5½
522	7 ³ /4"	1 ¾"	5°	6 to 71/8
585	5 ½"	1 ¾"	9°	4 to 4 ⁷ / ₈
680	6 ¹³ ⁄16"	1 ¾"	9°	5½ to 6½

NOTE: Each profile also available for continuous level floor.

THERMAL-BREAK THRESHOLD

Thermal-Break Threshold for Modular Homes (#520 & #522). Heavy wall thickness for strength and rigidity. Screw-bosses for attaching to frame (fasteners not included). End Seals available.

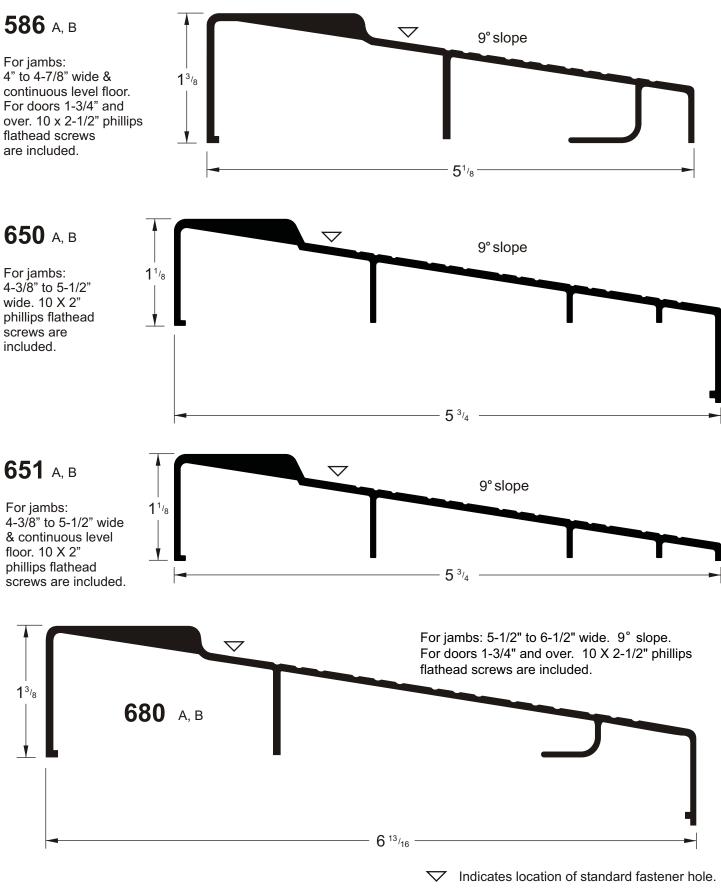




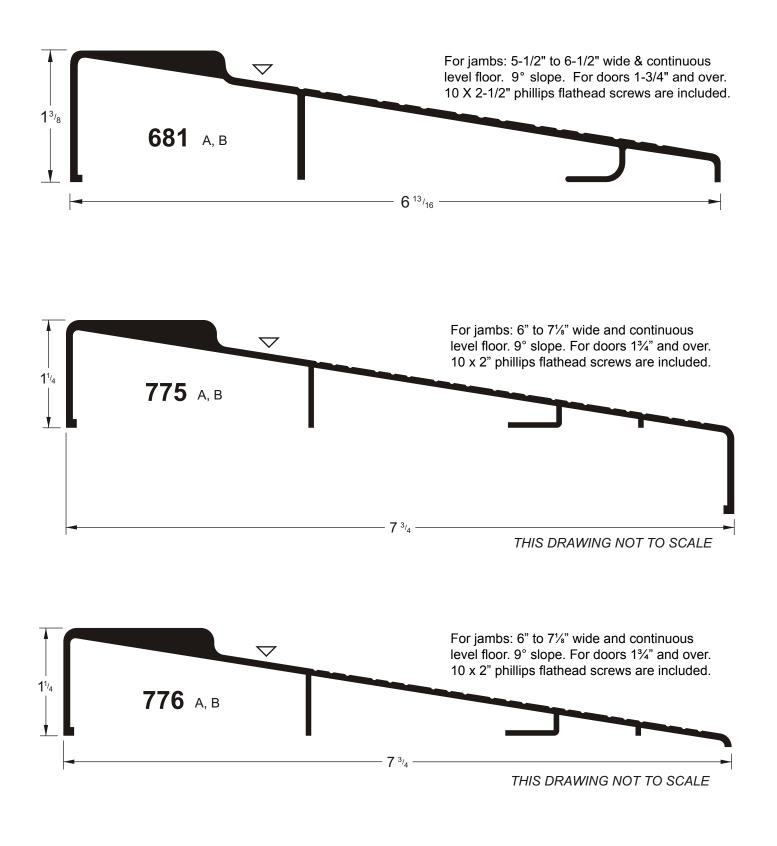
Indicates location of standard fastener hole.

11 PRODUCTS ARE SHOWN ACTUAL SIZE

Combination Sill-Thresholds continued



PRODUCTS ARE SHOWN ACTUAL SIZE 12



 \bigtriangledown Indicates location of standard fastener hole.

13 PRODUCTS ARE SHOWN ACTUAL SIZE